

Code No: R164103C

R16

Set No. 1

IV B.Tech I Semester Regular/Supplementary Examinations, March - 2021

ADDITIVE MANUFACTURING

(Mechanical Engineering)

Time: 3 hours

Max. Marks: 70

Question paper consists of Part-A and Part-B

Answer ALL sub questions from Part-A

Answer any FOUR questions from Part-B

PART-A (14 Marks)

1. a) Define prototype. What is its need? [2]
- b) What is solid based RP? [3]
- c) Write any two applications of SLS? [2]
- d) What is indirect Rapid Tooling? [2]
- e) Name various RP softwares. [3]
- f) Write the applications of RP in automotive industry. [2]

PART-B (4x14 = 56 Marks)

2. a) Explain the historical development of Rapid Prototyping. [7]
- b) How liquid based RP differs from that of powder based RP? [7]
3. a) Explain the sequential steps involved in LOM process. [7]
- b) Write the case studies of FDM process. [7]
4. a) Discuss the materials used in SLS process? [7]
- b) What are the applications of 3D printing? [7]
5. a) Explain the process of 3D keltool in brief. [7]
- b) Write and explain about EOS direct tool process? [7]
6. a) How the problem of "MISSING FACETS" is solved using generic solution? [7]
- b) Explain various features of Mimics and View expert. [7]
7. a) Write the applications of RP in engineering. [7]
- b) Write the applications of additive manufacturing in forensic and anthropology. [7]

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Set No. 2

IV B.Tech I Semester Regular/Supplementary Examinations, March - 2021

ADDITIVE MANUFACTURING

(Mechanical Engineering)

Time: 3 hours

Max. Marks: 70

Question paper consists of Part-A and Part-B

Answer ALL sub questions from Part-A

Answer any FOUR questions from Part-B

PART-A (14 Marks)

1. a) Why RP is called as additive manufacturing? [2]
- b) What is LOM? [2]
- c) How SLS differs from 3D printing? [3]
- d) What is direct rapid tooling? [2]
- e) What are the general errors that usually generate in STL? [3]
- f) Write any two applications of RP in coin industry. [2]

PART-B (4x14 = 56 Marks)

2. a) Explain the fundamentals of rapid prototyping? [7]
- b) What are the advantages and limitations of SLA? Explain in brief. [7]
3. a) Write the applications of LOM. [7]
- b) Explain the principle of FDM and what are the materials used in FDM process? [7]
4. a) What are the major applications of SLS? [7]
- b) What are the advantages and limitations of 3DP? [7]
5. a) What is RT? What is the need of RT in additive manufacturing? [7]
- b) Explain the process of direct metal tooling using 3DP [7]
6. a) Write about STL file formats. [7]
- b) Explain about 3D view, velocity 2 and 3D doctor. [7]
7. How RP is applied in
(i) arts and architecture
(ii) visualization of bimolecular
(iii) GIS application [14]

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Set No. 3

IV B.Tech I Semester Regular/Supplementary Examinations, March - 2021

ADDITIVE MANUFACTURING

(Mechanical Engineering)

Time: 3 hours

Max. Marks: 70

Question paper consists of Part-A and Part-B

Answer ALL sub questions from Part-A

Answer any FOUR questions from Part-B

PART-A (14 Marks)

1. a) What is virtual or soft prototyping? [2]
- b) Write any two differences between LOM and SLA? [3]
- c) What is powder based RP? [3]
- d) Name some indirect rapid tooling techniques. [2]
- e) What is generic solution in STL problems? [2]
- f) Write any two applications of RP in analysis planning. [2]

PART-B (4x14 = 56 Marks)

2. a) Write the direct and indirect benefits of RP? [7]
- b) Explain the principle behind SLA process in brief. [7]
3. a) What are the advantages and limitations of LOM? [7]
- b) Explain the process of FDM with two applications. [7]
4. a) Explain the principle of SLS in brief. [7]
- b) Write the specifications of 3DP and write a case study of 3DP? [7]
5. a) Write any seven differences between conventional tooling and rapid tooling? [7]
- b) What is DTM rapid tooling process? Explain. [7]
6. a) What are newly proposed data formats in RP? [7]
- b) Explain the Rhino, STL view 3Data expert softwares. [7]
7. a) Write the applications of additive manufacturing in following industries
(i) automotive industry
(ii) customized implant and prosthesis [7]
- b) Write the applications of RP in following industries
(i) aerospace industry
(ii) simulation of complex surgeries [7]



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Set No. 4

IV B.Tech I Semester Regular/Supplementary Examinations, March - 2021

ADDITIVE MANUFACTURING

(Mechanical Engineering)

Time: 3 hours

Max. Marks: 70

Question paper consists of Part-A and Part-B

Answer ALL sub questions from Part-A

Answer any FOUR questions from Part-B

PART-A (14 Marks)

1. a) What is photo polymerization? [3]
- b) Write any two applications of FDM. [2]
- c) Why is 3DP most trending RP in powder based RP? [3]
- d) Name some direct rapid tooling techniques. [2]
- e) Explain 3D doctor software. [2]
- f) Writ any two applications of RP in medical industry. [2]

PART-B (4x14 = 56 Marks)

2. a) How the classification of additive manufacturing is done? Explain the classification of RP with a tree diagram. [7]
- b) Explain the process of SLA with a neat sketch. [7]
3. a) What is the principle of LOM? Enumerate? [7]
- b) What are the advantages and applications of FDM process? [7]
4. a) What are the advantages and disadvantages of SLS over other RP processes? [7]
- b) Explain the process of 3DP. [7]
5. a) Explain in brief about spray metal deposition indirect RT process. [7]
- b) Write and explain direct AIM process. [7]
6. a) What are general STL file problems? [7]
- b) What are the features of Magics, solid view? [7]
7. What are the applications of RP in various industries? [14]